



## **WARRANTY**

- The Uni-Flex skid is warranted for one year from purchase against manufacturers defect.

## **GENERAL SAFETY RULES**

!!Failure to read and follow these instructions may result in serious injury!!

- Maintain the skid with care and keep it clean for better and safe performance.
- Never use any grease, oil, gasoline, brake cleaner, or any other solvent to clean or lubricate the skid
- Never operate a tool under the influence of alcohol, drugs or any other medication
- Use only recommended parts and accessories. The use of parts and accessories not recommended may result in damage or personal injury

## **SPECIFIC SAFETY RULES**

- ALWAYS make sure to check the skid for any loose or missing parts prior to use.
- ALWAYS check the size of the pipe
- NEVER pull the cutter out of the pipe with the hose reel.

## **INSTALLING THE NOZZLE**

1. Use Teflon tape on the front threads prior to installing nozzle
2. Place desired nozzle on the front threads and tighten

## **ADJUSTING THE SIZE OF THE SKID**

1. Place the Uni-flex Skid on its nose, being careful not to damage the threads if there is no nozzle installed, so that it is vertical with the hose connection pointing towards the sky.
2. Insert the included punch into one of the manufactured holes towards the rear in the adjusting spindle
3. Hold the Uni-flex Skid with one hand and use the other to turn the punch either clockwise or counter-clockwise to expand or shrink the skids.



### **SIZING THE FLEXIBLE GUIDE SKID**

1. Obtain the exact measurement but setting one guide skid on a flat surface and measuring from the surface to the center of the body.
2. Double the measurement obtained in step 1 and that is the overall measurement the skid is set at. (Ex. 3.5" would mean the skid is set up for 7").
3. In most cases the Uni-flex Skid should be set up for  $\frac{1}{2}$ " –  $\frac{3}{4}$ " less than the overall dimension of the pipe but this depends on pipe condition.
4. The guide skids can be as close to the size of the pipe as possible although offsets in the pipe usually limit this.
5. After reaching the desired size for the skid, tighten the green bolt on the skid.